

Work Order ID 165819

Wednesday, August 30, 2017 10:26:08 AM

165819

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Item ID: D2126-0675 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Locking Seal-67.5"
Start Date: 8/30/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 8/31/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: DAS 21 Date: AUG 30 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2126	Rev D								

100
100 Small Fab 0.00
Small Fab Memo 0.00
Small Fab Cut as per drawing (67.5" long)

AUG 30 2017

DAS
9-89

110
110 QC5- Inspect part completeness to step on W/O 0.00
QC Memo 0.00
Quality Control

AUG 30 2017

DAS
9
9-89

120
120 Identify as per dwg & Stock Location: Sold 0.00
Packaging Memo 0.00
Packaging

AUG 30 2017

DAS
9-89

Work Order ID 165819***165819***

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

DAS
21
8-88
AUG 30 2017

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Picklist Print

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Work Order ID: 165819

165819

Parent Item: D2126-0675

D2126-0675

Parent Item Name: Locking Seal-67.5"

Start Date: 8/30/2017

Required Date: 8/31/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A02.05.17New IssueNG
DWG REV.D DD VERF:JLM

IPP REV:B 16.05.06 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126		Manufactured	No			110	f	192.5629	5.635	5.635			

D2126

Locking Seal (Sold Per Foot)

Location

Loc Qty

Loc Code

ST414

192.5628738

129650

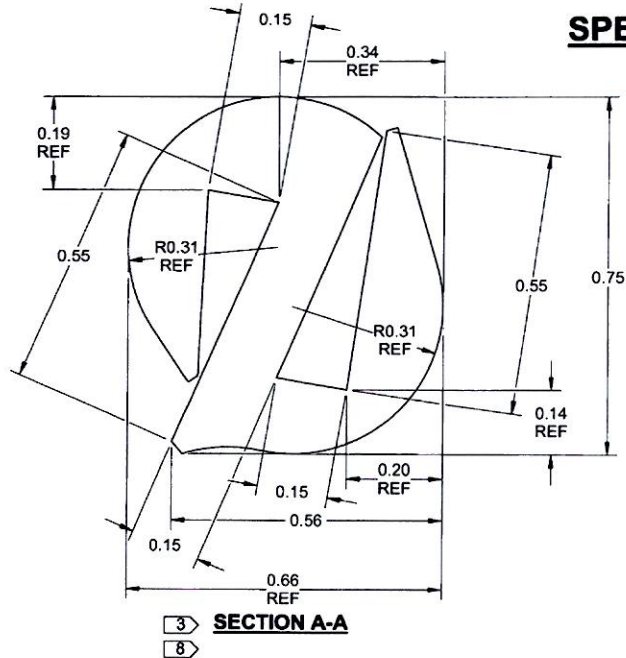
0.00000012

144146

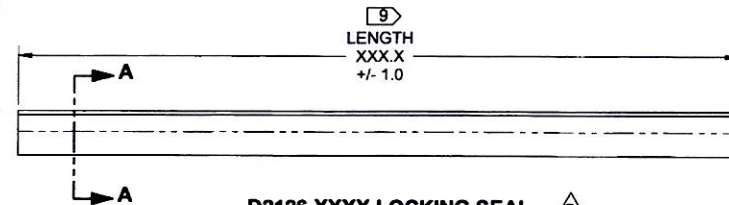
192.562874

DAS
6
9-89
AUG 30 2017

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 165819MCS
1208-30

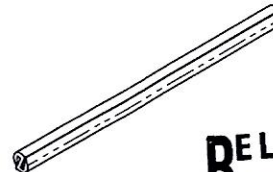


D2126-XXXX LOCKING SEAL

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SUPPLIER P/N	SUPPLIER DIE NUMBER
D2126-XXXX	SBR RUBBER	BLACK	85	ASTM D1418	0.13	ACCURATE RUBBER	110750004	631

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: UNLESS OTHERWISE NOTED +/- 0.06
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) ALL NON DIMENSIONED FEATURES PER SUPPLIER'S DIE
- 9) PART NUMBER DEFINITION: D2126-XXXX
XXXX = LENGTH IN INCHES
EG: D2126-0875 = 87.5 INCHES LONG



RELEASED
2016-05-04
ECN 16-571

APPROVED

D	REFORMATTED, REDRAWN, MATERIAL CLARIFIED. SEE PAR14-321.	AJS	14.08.07
C	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS.	KE	99.03.15
B	REDRAWN; ADD PATTERN	KE	98.12.01
A	NEW ISSUE	JB	92.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	DB		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS		
DATE	14.08.07		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D2126** REV. D
TITLE **LOCKING SEAL** SHEET 1 OF 1
SCALE NTS

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